

PRODUCT

INFORMATION



PRATT & LAMBERT PAINTS

Tonetic® Interior Oil Wood Stain

S24-S97, S7423-S7443 / D24-D97, D7423-D7443

DESCRIPTION:

Tonetic Oil Wood Stain is a fast drying alkyd stain with excellent color retention. Tonetic Oil Wood Stain prevents grain raising, exhibits good color stability under sunlight and heat and provides deep penetrating action while highlighting the natural beauty of wood.

USES:

For use on interior wood trim, paneling, doors, cabinets and furniture.

SIZES: Gallons, Quarts, 1/2 Pints
(Clear available in Gallons and Quarts only)

COLORS:

Selected factory blended colors and custom tints from a clear base and pastel tints from a white base. (May be tinted with up to 10 ounces of colorant per gallon. Pastel colors tinted with a maximum of 2 ounces of colorant per gallon.) Full color listing by product number on reverse.

RECOMMENDED SYSTEMS:

NEW WORK:

Use P&L Pre-Stain Conditioner to achieve uniform absorption of stain when wood surfaces contain knots or wild grain.

CLOSED-GRAIN WOOD (PINE, MAPLE, BIRCH)

Dark Colors

Apply stain and wipe off surplus within 5 minutes using a clean lint-free cloth. Wiping helps distribute color evenly.

Pastel Colors

Brush stain evenly in a very thin coat to avoid a "paint-like" appearance which obscures the grain. Wipe off excess stain with a lint-free rag.

Topcoating: Allow stain to dry thoroughly (at least 4 hours) then finish as follows:

Floors - 1 or 3 coats Varmor Clear Urethane. DO NOT use shellac.

Furniture, Trim, Paneling - 1 or 2 coats 38 Clear Oil Finish or Varmor Clear Urethane.

Do NOT use Varmor over Alkyd Sanding Sealers.

PRODUCT DETAIL:

Vehicle:	Alkyd
Sheen:	Flat
% Solids:	By Weight: 17-39% By Volume: 12-29%
Wt./Gallon:	6.8-8.2 lbs.
Flashpoint:	108°F
VOC Level:	Max 700 g/l (5.84 lbs./gal.)
Thinner*:	Mineral Spirits
Cleanup:	Mineral Spirits
Dry Time:	@ 77°F (25°C) 50% RH: To Touch: 0.5 Hour Recoat: 4.0 Hours Use: 8.0 Hours

Rec. Film Thickness:	Dry: Nominal Wet: N/A
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Coverage:	500 sq. ft./gallon
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APPLICATION:

Brush:	Natural Bristle/Lint free rag
Roller:	Not recommended
Pad:	Lambswool
Conv. Spray:	At package consistency
Airless Spray:	At package consistency

Limitations: DO NOT tint factory blended wood stain colors with machine colorants. How to vary color: *To weaken color*, thin Tonetic Oil Wood Stain with Mineral Spirits or wipe soon after application. *To deepen color*, apply another coat of Tonetic Oil Wood Stain or wait longer before wiping.

Notes: Tonetic Oil Wood Stain can be inter-mixed to produce additional colors.

*** Do not reduce in municipalities, counties, states or provinces where solvent addition will cause VOC limits to be exceeded. Follow all manufacturer's guidelines when working with solvents.**

Technical Information Line:
1-800-BUY-PRAT (1-800-289-7728)
www.prattandlambert.com

SURFACE PREPARATION:

WARNING! Removal of old finishes by sanding, scraping or other means may generate dust or fumes that contain lead. Exposure to lead dust or fumes may cause brain damage or other adverse health effects, especially in children or pregnant women. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted respirator (NIOSH approved) and proper containment and cleanup. For more information, call the National Lead Information Center at 1-800-424-LEAD (in US) or contact your local health authority.

General

Remove all surface contamination by washing with appropriate cleaner, rinse thoroughly and allow to dry. Scrape and sand peeled or checked finishes to a sound, new surface.

Wood

Sand any wood to a fresh surface. All previous coatings, if any, must be removed entirely. Patch all holes and imperfections with a stainable wood filler or putty and sand smooth.

CLEANUP INFORMATION:

Clean spills and spatters immediately with mineral spirits. Clean tools immediately after use with mineral spirits. Follow manufacturer's safety recommendations when using all solvents.

COLORS AND PRODUCT NUMBERS:

Early American	S24 / D24
Fruitwood	S25 / D25
Light Oak	S27 / D27
Walnut	S32 / D32
Teak	S38 / D38
Clear Base	S97 / D97
White Ash / Pastel Base	S7423 / D7423
Eastern Red Cedar	S7426 / D7426
Pacific Koa	S7430 / D7430
Walnut Grove	S7431 / D7431
Classic Oak	S7437 / D7437
Cheery Bark	S7441 / D7441
Rich Mahogany	S7443 / D7443



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APPLICATION:

Do not apply at air or surface temperatures below 50°F or when air or surface temperatures may drop below 50°F within 48 hours. No reduction necessary.

Brush

Use a natural bristle brush or lint-free rag

Pad

Use lambswool applicator

Spray-Airless

Pressure 1000 psi
Tip009 - .011

Spray-Conventional

Thin with up to 1 pint of mineral spirits
Air Pressure 30-40 psi
Fluid Pressure 10-20 psi
Cap/Tip 704/E

TIPS TO IMPROVE

PERFORMANCE:

- Clean the surface thoroughly.
- Prepare the substrate to create a uniform surface.
- Patch cracks, crevices, and through-wall openings using proper sealant or patch.
- Fill voids and openings around windows and doors using proper sealant or patch.

CAUTIONS:

For exterior use on doors, trim, and other small areas. Do not use on the main body of exterior structures. Do not use shellac as a topcoat on floors.

Do not use polyurethane topcoats over alkyd sanding sealers.

The information and recommendations set forth in this Product Data Sheet are based upon tests conducted by or on behalf of Pratt & Lambert Paints. Such information and recommendations set forth herein are subject to change and pertain to the product offered at the time of publication. Consult your Pratt & Lambert dealer or representative to obtain the most recent Product Data Sheet.