

## 2010 43QGP Allegro Bus

## 5/11/2012

**FIFTY-FOURTH, v1 -** coach modification – <u>**PILOT SEAT MOUNT**</u> <u>**MODIFICATION, v1**</u>. As with the Co-pilot seat modification, after speaking with John (38 Special) I revised this seat modification to also include using grade 8 hardware in place of the grade 2 hardware used initially.



To provide a solid foundation between the seat mount and the chassis frame as piece of 2 x 10 yellow pine was cut 9" x 9" x 1 1/2". To finish filling the gap a 1/2 " piece of plywood was cut the same dimensions as the pine. This wooden installation was performed on both Pilot and Co-Pilot seat mounts. After installing the seat mount, the bolts were installed and tightened until there was no gap between chassis frame and seat mount which was not solid wood.



The Pilot seat mount revision cost was around \$ 60.00 as no 1/4" steel was needed and less hardware was needed to just raise the seat by 2 inches.